

Date: Tuesday, 17/04/2007 3:20:54 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : COLLECTIVE CONTROL STICK
Job Number : 31945	
Estimate Number : 12833	
P.O. Number : N/A	Part Number : G10201
This Issue : 17/04/2007 S.O. No. : N/A	Drawing Number : G10201 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : _____	Due Date : 20/04/2007 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : Est Rev.A New Issue 07-04-16 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR1125W065	304 RD Tube 1.125 x .065w
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Comment: Qty.: 2.6250 f(s)/Unit Total : 2.6250 f(s)

304 RD Tube 1.125 x .065w

Batch: 3104134

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Form ,Cut as per Dwg G10202.

AD 07-04-17 ①

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

AD 07-04-17 ①

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

Weld assembly as per dwg G10202.

A/R SS Rod Batch: M102456

JE 07-04-17 ①

5.0	QC5/9	WELD INSPECTION
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Comment: WELD INSPECTION

AD 07-04-17 ①

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COLLECTIVE CONTROL STICK

Job Number: 31945

Part Number: G10201

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

Drill as per Dwg.

L.B 02/24/18

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 02/24/18

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

EP 07/04/18

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

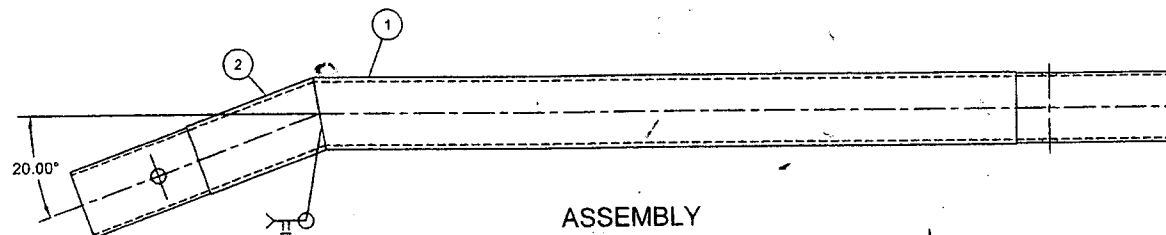
EP 07/04/18

Job Completion

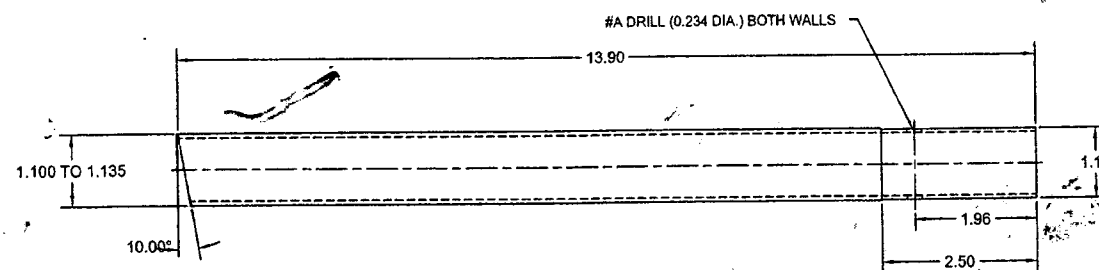


U 07/04/18

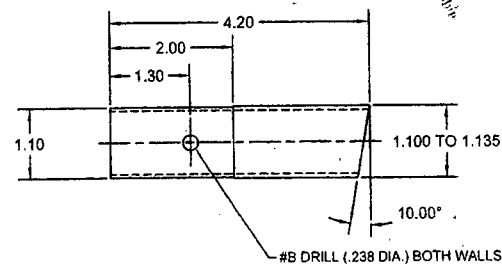
REVISIONS		
REV	DESCRIPTION	APPR/DATE
A	REDRAWN ON CAD	5/30/03 CLB



ASSEMBLY



ITEM -1



ITEM -2

NOTES: DEBURR ALL SHARP EDGES.
OPTIONAL: TEXT MAY BE ENGRAVED,
STAMPED OR PRINTED ON PART AS DESIRED

1	-2	1.100 -1.135 O.D. X .058 -.070 WALL	304 STAINLESS TUBING	
1	-1	1.100 -1.135 O.D. X .058 -.070 WALL	304 STAINLESS TUBING	
QTY		DASH	DESCRIPTION	MATERIAL
BREAK SHARP EDGES		125	DESIGNED	DATE 5/30/03
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			CLB	
			DRAWN	DATE
TOLERANCES ARE:			CHECKED	DATE
FRACTIONS DECIMAL ANGLES			APPROVED	DATE 5/30/03
1/16" .005			GLH	
3/32" .010				
1/8" .015				
1/4" .020				
3/8" .030				
1/2" .040				
3/4" .050				
1" .060				
1 1/2" .070				
2" .080				
3" .090				
4" .100				
5" .110				
6" .120				
8" .140				
10" .160				
12" .180				
14" .200				
16" .220				
18" .240				
20" .260				
22" .280				
24" .300				
26" .320				
28" .340				
30" .360				
32" .380				
34" .400				
36" .420				
38" .440				
40" .460				
42" .480				
44" .500				
46" .520				
48" .540				
50" .560				
52" .580				
54" .600				
56" .620				
58" .640				
60" .660				
62" .680				
64" .700				
66" .720				
68" .740				
70" .760				
72" .780				
74" .800				
76" .820				
78" .840				
80" .860				
82" .880				
84" .900				
86" .920				
88" .940				
90" .960				
92" .980				
94" 1.000				
96" 1.020				
98" 1.040				
100" 1.060				
102" 1.080				
104" 1.100				
106" 1.120				
108" 1.140				
110" 1.160				
112" 1.180				
114" 1.200				
116" 1.220				
118" 1.240				
120" 1.260				
122" 1.280				
124" 1.300				
126" 1.320				
128" 1.340				
130" 1.360				
132" 1.380				
134" 1.400				
136" 1.420				
138" 1.440				
140" 1.460				
142" 1.480				
144" 1.500				
146" 1.520				
148" 1.540				
150" 1.560				
152" 1.580				
154" 1.600				
156" 1.620				
158" 1.640				
160" 1.660				
162" 1.680				
164" 1.700				
166" 1.720				
168" 1.740				
170" 1.760				
172" 1.780				
174" 1.800				
176" 1.820				
178" 1.840				
180" 1.860				
182" 1.880				
184" 1.900				
186" 1.920				
188" 1.940				
190" 1.960				
192" 1.980				
194" 2.000				
196" 2.020				
198" 2.040				
200" 2.060				
202" 2.080				
204" 2.100				
206" 2.120				
208" 2.140				
210" 2.160				
212" 2.180				
214" 2.200				
216" 2.220				
218" 2.240				
220" 2.260				
222" 2.280				
224" 2.300				
226" 2.320				
228" 2.340				
230" 2.360				
232" 2.380				
234" 2.400				
236" 2.420				
238" 2.440				
240" 2.460				
242" 2.480				
244" 2.500				
246" 2.520				
248" 2.540				
250" 2.560				
252" 2.580				
254" 2.600				
256" 2.620				
258" 2.640				
260" 2.660				
262" 2.680				
264" 2.700				
266" 2.720				
268" 2.740				
270" 2.760				
272" 2.780				
274" 2.800				
276" 2.820				
278" 2.840				
280" 2.860				
282" 2.880				
284" 2.900				
286" 2.920				
288" 2.940				
290" 2.960				
292" 2.980				
294" 3.000				
296" 3.020				
298" 3.040				
300" 3.060				
302" 3.080				
304" 3.100				
306" 3.120				
308" 3.140				
310" 3.160				
312" 3.180				
314" 3.200				
316" 3.220				
318" 3.240				
320" 3.260				
322" 3.280				
324" 3.300				
326" 3.320				
328" 3.340				
330" 3.360				
332" 3.380				
334" 3.400				
336" 3.420				
338" 3.440				
340" 3.460				
342" 3.480				
344" 3.500				
346" 3.520				
348" 3.540				
350" 3.560				
352" 3.580				
354" 3.600				
356" 3.620				
358" 3.640				
360" 3.660				
362" 3.680				
364" 3.700				
366" 3.720				
368" 3.740				
370" 3.760				
372" 3.780				
374" 3.800				
376" 3.820				
378" 3.840				
380" 3.860				
382" 3.880				
384" 3.900				
386" 3.920				
388" 3.940				
390" 3.960				
392" 3.980				
394" 4.000				
396" 4.020				
398" 4.040				
400" 4.060				
402" 4.080				
404" 4.100				
406" 4.120				
408" 4.140				
410" 4.160				
412" 4.180				
414" 4.200				
416" 4.220				
418" 4.240				
420" 4.260				
422" 4.280				
424" 4.300				
426" 4.320				
428" 4.340				
430" 4.360				
432" 4.380				
434" 4.400				
436" 4.420				
438" 4.440				
440" 4.460				
442" 4.480				
444" 4.500				
446" 4.520				
448" 4.540				
450" 4.560				
452" 4.580				
454" 4.600				
456" 4.620				
458" 4.640				
460" 4.660				
462" 4.680				
464" 4.700				
466" 4.720				
468" 4.740				
470" 4.760				
472" 4.780				
474" 4.800				
476" 4.820				
478" 4.840				
480" 4.860				
482" 4.880				
484" 4.900				
486" 4.920				
488" 4.940				
490" 4.960				
492" 4.980				
494" 5.000				
496" 5.020				
498" 5.040				
500" 5.060				
502" 5.080				
504" 5.100				
506" 5.120				
508" 5.140				
510" 5.160				
512" 5.180				
514" 5.200				
516" 5.220				
518" 5.240				
520" 5.260				
522" 5.280				
524" 5.300				
526" 5.320				
528" 5.340				
530" 5.360				
532" 5.380				
534" 5.400				
536" 5.420				
538" 5.440				
540" 5.460				
542" 5.480				
544" 5.500				
546" 5.520				
548" 5.540				
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552" 5.580				
554" 5.600				
556" 5.620				
558" 5.640				
560" 5.660				
562" 5.680				
564" 5.700				
566" 5.720				
568" 5.740				
570" 5.760				
572" 5.780				
574" 5.800				
576" 5.820				
578" 5.840				
580" 5.860				
582" 5.880				
584" 5.900				
586" 5.920				
588" 5.940				
590" 5.960				
592" 5.980				
594" 6.000				
596" 6.020				
598" 6.040				
600" 6.060				
602" 6.080				
604" 6.100				
606" 6.120				
608" 6.140				
610" 6.160				
612" 6.180				
614" 6.200				
616" 6.220				
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620" 6.260				
622" 6.280				
624" 6.300				
626" 6.320				
628" 6.340				
630" 6.360				
632" 6.380				
634" 6.400				
636" 6.420				
638" 6.440				
640" 6.460				
642" 6.480				
644" 6.500				
646" 6.520				
648" 6.540				
650" 6.560				
652" 6.580				
654" 6.600				
656" 6.620				
658" 6.640				
660" 6.660				
662" 6.680				
664" 6.700				
666" 6.720				
668" 6.740				
670" 6.760				
672" 6.780				
674" 6.800				
676" 6.820				
678" 6.840				
680" 6.860				
682" 6.880				
684" 6.900				
686" 6.920				
688" 6.940				
690" 6.960				
692" 6.980				
694" 7.000				
696" 7.020				



DART AEROSPACE LTD		Work Order: 31945
Description: collective control stick		Part Number: G10201
Inspection Dwg: G10201 Rev: 1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Prototype Approval:
Date: 07/04/11	Date: 07/04/11	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	